Abstract

The invention is based on a link element (10) for windshield wipers, which is adjoined by a wiper rod (28) and is manufactured out of a metal sheet (16) by means of stamping and bending, in which, starting from a longitudinally aligned covering wall (40), at least one wall part of a side wall (38, 42) is comprised of a number of sheet metal layers produced by being bent inward by 180°, and a hanging device (32, 52, 54; 60; 58, 64) for a tension spring is fastened to the innermost sheet metal layer and protrudes into a free space (30) between the side walls (38, 40).

The invention proposes that a slot (52) lateral to the longitudinal direction (56) of the link element (10) be let into the innermost sheet metal layer from the bottom edge (50) and that a pin (54) be inserted into this slot.

(Fig. 2)

Reference Numerals

10	link element	50	edge
12	stamped cutout	52	slot
14	sheet metal part	54	pin
16	metal sheet	56	longitudinal direction
18	contour surface	58	piece
20	folding surface	60	lateral strut
22	folding surface	62	side
24	rectangle	64	hole
26	region	66	end
28	wiper rod		
30	free space		
32	hook		
34	linking end		
36	region		
38	side wall		
40	covering wall		
42	side wall		
44	inner wall		
46	surface		
48	surface		